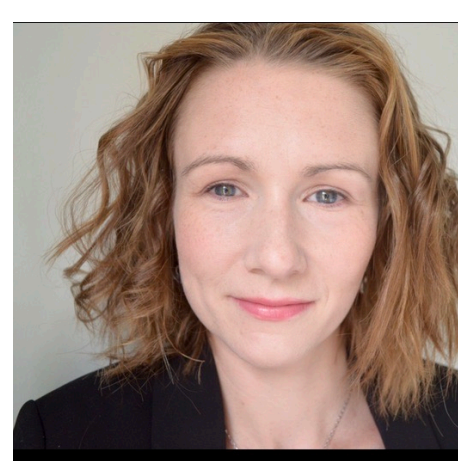


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1. Introduction

- Personal thermal management devices aim to **reduce** societies' dependency on **energy** intensive heating and cooling systems, whilst **increasing** individual **thermal comfort**.
- Electronic textiles (e-textiles) offer increased thermal comfort and user control through functionalisation of commonly-worn textile garments.
- Silver nanoparticles are electrically-efficient and already used in the antimicrobial textile industry.

2. Aims

1. Develop a **multifunctional e-textile based personal thermal management device**.
2. Use a conducting polymer to improve the **adhesion and biocompatibility** of the e-textile.
3. The e-textile is to function with high electrical efficiency using **minimal power requirements**.
4. Optimise the development process by using **design of experiments**.
5. Use **environmentally-benign** methods and nanomaterials.

3. Preparation of polypyrrole –silver nanoparticle- treated linen

- A green synthesis method using **lime peel extract** was used to produce the silver nanoparticles.
- The synthesis parameters were optimised following a **Plackett-Burman method** of experimental design.
- E-textile samples were developed by dip coating linen in silver nanoparticle and then conducting polymer (polypyrrole) solutions.

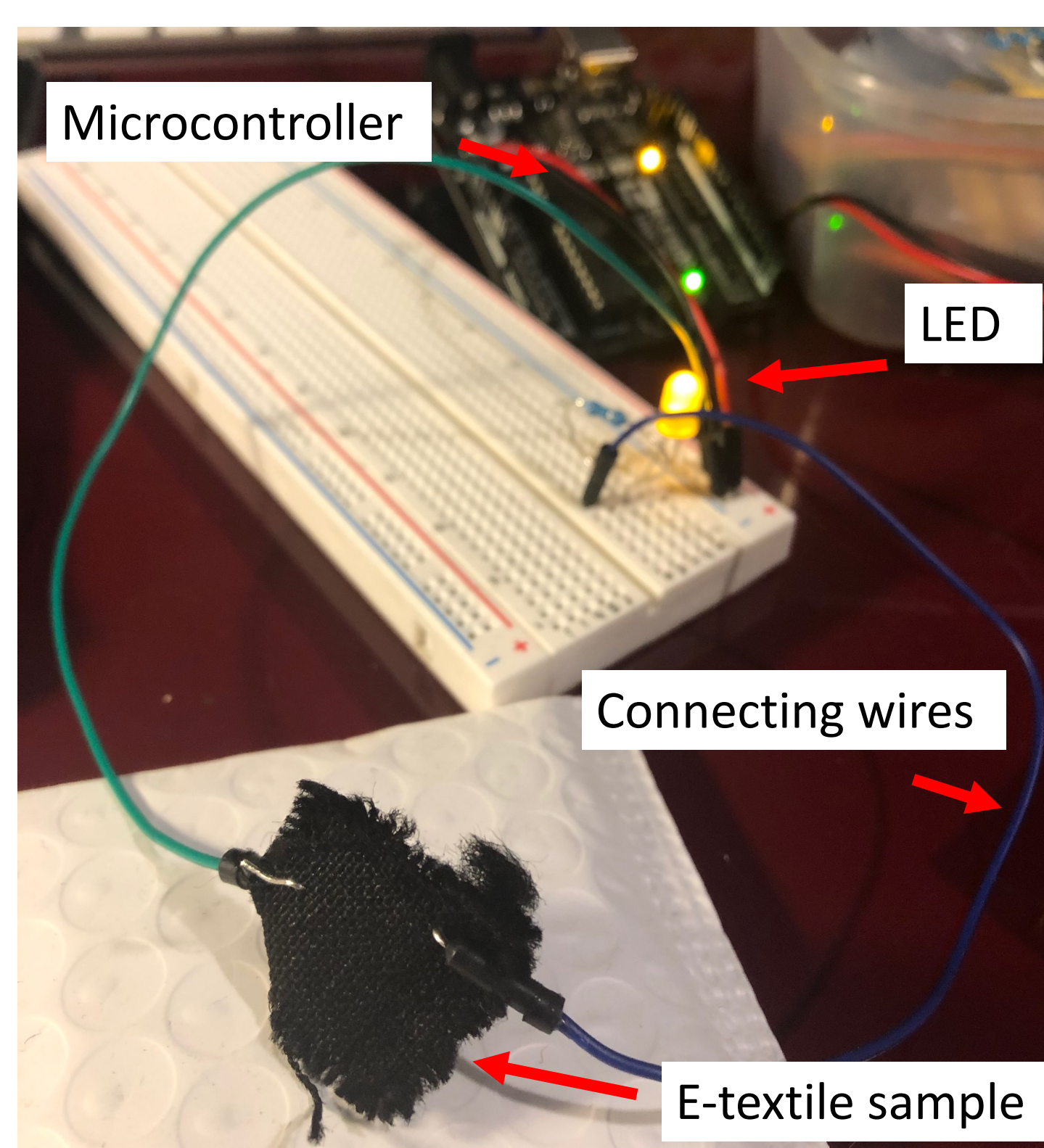


Figure 1: Silver nanocomposite coated linen connected to microcontroller.

4. Results

- The statistical analysis revealed that silver nanoparticle size and quality was affected by the **concentration** of silver nitrate and the reaction temperature.
- The heating performance of the e-textile reaches **120°C** temperature output with 10V applied voltage (Fig. 2(a)).
- The e-textile demonstrates **temperature sensing and strain sensing** properties (Fig. 2 (b-d)).
- The initial development exhibits **unsatisfactory adhesion of the coating to the fabric**. The **coating is wearing off too quickly**. However, this may be due to an excess of the composite coating which will stabilise after initial wash tests¹⁻³.

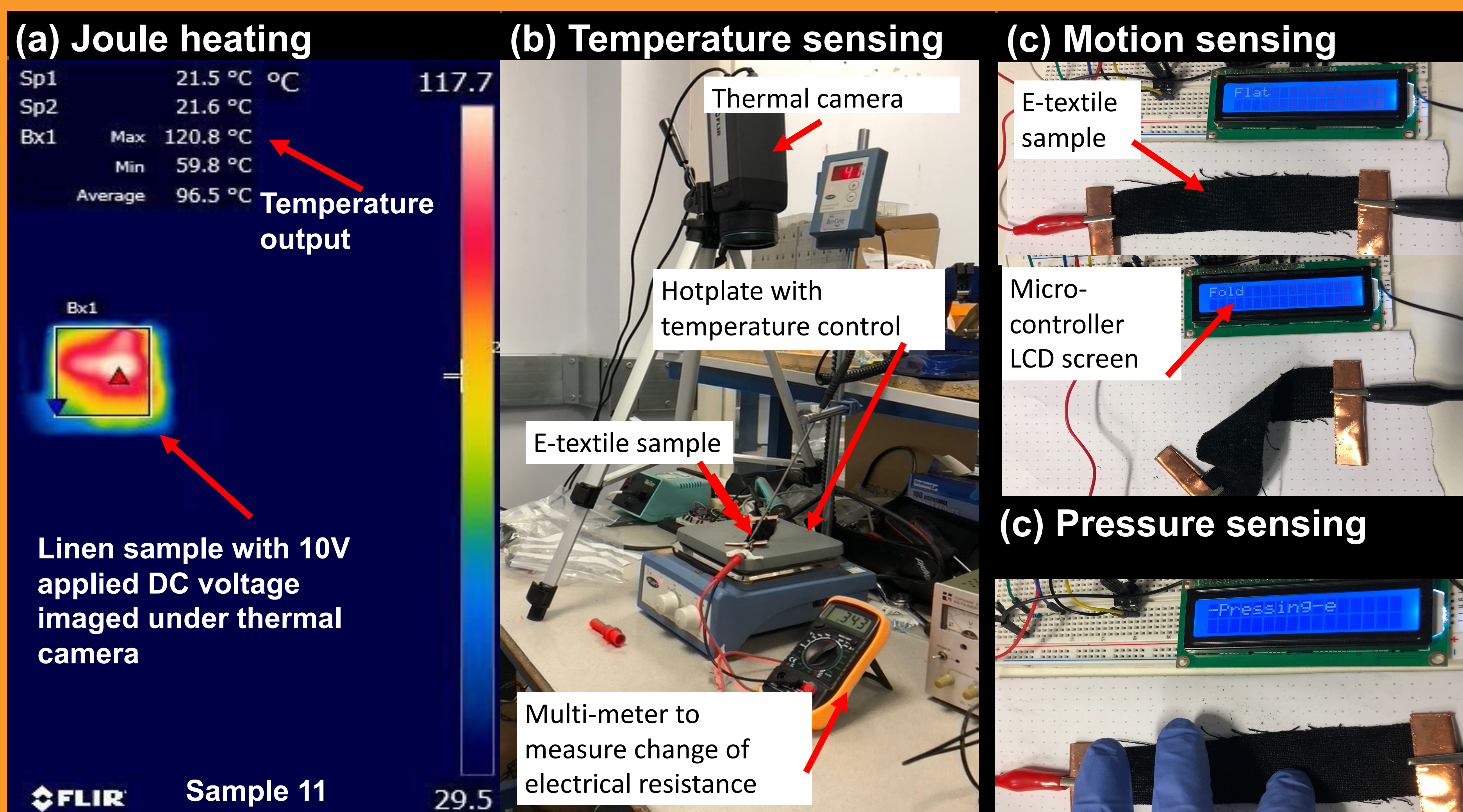


Figure 2: Multifunctional nanocomposite-treated linen demonstrating: (a) Joule heating; (b) temperature sensing measurement set up; (c) pressure sensing; and (d) pressure sensing functionality

6. References

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7. Acknowledgements

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5. Conclusions and Future Work

1. A silver nanoparticle and polymer treated linen e-textile has been developed demonstrating multifunctional sensing properties, including **heating of up to 120°C**.
2. The **concentration** of starting materials has the most significant impact on the size and quality of the silver nanoparticles.
3. **Further work** is underway to analyse the size and shape of the silver nanoparticles, and the sensing, durability and comfort properties of the developed e-textile.